Fact Sheet

Hohner Economy 25/40 Stitching machine

This single head wire stitching machine offers the perfect solution for standard stitching of pads and brochures. It is easily adjustable and has the Hohner patented cutting system for optimum wire feed. The Hohner Economy 25/40 stitching machine also has an option that allows for a quick interchange to convert the machine to a loop stitcher.



Machine Features

- Variable speed
- Standard and loop stitching of pads and brochures
- Robust construction
- Easily adjustable table from saddle for brochures, to flat for pads
- Maximum stitching speed: 206 staples per minute
- Table size: 700 x 240mm
- Hohner patented cutting system for optimum wire feed, even for thicker products
- Ideal for high volume stitching requirements
- Optional, quick change conversion parts for loop stitching

Machine Specifications

- Part number: 056L02540
- Speed: 206 staples per minute
- Stitch Thickness: Up to 25mm
- Table size: 700 x 240 mm
- Machine dimensions: 1030 x 800 x 1540mm
- Machine dimensions: 200Kg
- Power requirements: 415V, 50-60Hz
- Power Supply: 3 Phase

Hints and Tips

- Crown Width (inner diameter of loop)
 Standard stitching 14mm, loop stitching 6mm
- Serial exchange parts
 For round stitching wire no.24-30 (0.60-0.35 mm)
 Consmables as Standard
- 2kg Round wire No. 26 0.5mm diameter 2kg Flat wire No.6 0.96 x 0.78mm

Product Specifications

	Stitching Options	Standard	Loop stitching
Product Economy 25/40 Stitching Machine	Stitching wire	 Round no.21-25 (0.80-0.55 mm) Flat wire no. 1-6 (0.70-0.35 –0.96 - 0.78 mm) 	Round no.24-26 (0.60-0.50 mm)
	Stitching thickness	 Up to 25 mm with clinched staple Up to 40 mm stabbed both sides 	Up to 3 mm

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